

Work Order ID 94018 - 1

December 3, 2012 10:48:11 AM

94018

Page 1

Item ID: D205-708-011

Revision ID:

Item Name: Adjustable Engine Mount

Start Date: 11/30/12 Start Qty: 6.00

Required Date: 12/28/12 Req'd Qty: 6.00

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Reference:

Run Start *NR1*

Stop *NR2*

Approvals: Process Plan: Date: 12/16/12 Tooling:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

B80701

Rev C

100

0.00

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D205-708-011, CHG001

0.00

0.00

0.00

110

110

Purchasing

Purchasing

PURCHASING

Memo

Issue P/O:

18556

for:

6	D3284-001	(B80702-1)	Sleeve
2	D3284-003	(B80703-1)	Stud
4	D3284-005	(B80704-1)	Stud
6	D3284-007	(B80705-1)	Stud
6	NAS509-12	Nut	
6	NAS509L12	NutStud	

To be assembled as per Dwg B80701 Rev. C

Possible Supplier: Northern Aero

Certificate of Conformity is required

return 1 kit
to vendor
ced plate missing on parts

CL 12/11/130 (6)

12/3/12 (1)

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December 3, 2012 10:48:11 AM

94018

Page 2

Item ID: D205-708-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Adjustable Engine Mount

Start Date: 11/30/12 Start Qty: 6.00

6

Cust Item ID:

Required Date: 12/28/12 Req'd Qty: 6.00

6

Customer:

Reference:

Run Start ***NR1***

Approval:

Process Plan:

Date:

Tooling:

Date:

Stop ***NR2***

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

120

Receive & Inspect for Damage & Mat'l Certs

0.00

120

Packaging

Memo

0.00

Packaging

Receive & Inspect For Transit Damage Ensure Certificate of Conformity is attached

130

QC5- Inspect part completeness to step on W/O

0.00

130

QC

Memo

0.00

Quality Control

Inspect assembly. Visually inspect thread, fit and cad plating

135

Pick Kit

0.00

135

Packaging

Memo

0.00

Packaging

5x

80

13-2-25.

Dart Aerospace Ltd

W/O: 94018-1		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

See Pink
NCR 13-255

Part No: D205-708-011 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: 2/12 Date: 19/03/11

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR: <u>Yes</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
B2 25	110	found at inspection (QC) cap plating missing on parts ① Kit complete		send back to be cap plated Q1①		DAS 15 9-89 B2-23		

NOTE: Date & initial all entries

Work Order ID 94018

December 3, 2012 10:48:11 AM

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Page 3

Item ID: D205-708-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Adjustable Engine Mount

Start Date: 11/30/12 Start Qty: 6.00

6

Cust Item ID:

Required Date: 12/28/12 Req'd Qty: 6.00

6

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

140

QC4- 100% Inspect kits for completeness

0.00

140

QC

Memo

0.00

Quality Control

0.00

150

150

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-708-011

Location: _____

PPP Rev: _____

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

QAS
27
26

13726

1 13-8-14

13/8/19

mf

13-9-17

Picklist Print

December 3, 2012 10:48:10 AM

Page 1

Work Order ID: 94018

Parent Item: D205-708-011

Parent Item Name: Adjustable Engine Mount

Start Date: 11/30/12

Required Date: 12/28/12

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP C 06.01.31 Added MS206136C12 JLM/AP
IPP Rev:D 07-12-12 as per ECN 1074 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3284-001		Manufactured	No			140	Each	6.0000	6	36			

Sleeve

Location Loc Qty Loc Code

ST037 6
24757 6

D3284-003
Stud

Manufactured No

140 Each 5.0000 2 12

Location Loc Qty Loc Code

ST037 5
32724 3
35656 2

D3284-005
Stud

Manufactured No

140 Each 11.0000 4 24

Location Loc Qty Loc Code

ST037 11
24757 6
43645 3
79831 2

D3284-007
Stud

Manufactured No

140 Each 6.0000 6 36

Location Loc Qty Loc Code

ST037 6
24757 6

D3284-009
Bearing

Manufactured No

140 Each 18.0000 6 36

Location Loc Qty Loc Code

ST037 18
91712 18

B94018 SP

B94018 SP

B94018 SP

B94018 SP

B94442 15A
B247775 17X

4X

Picklist Print

December 3, 2012 10:48:11 AM

Page 3

Work Order ID: 94018

Parent Item: D205-708-011

Parent Item Name: Adjustable Engine Mount

Start Date: 11/30/12

Required Date: 12/28/12

Start Qty: 6.00

Required Qty: 6.00

NAS509L12

Purchased

No

140

Each

44.0000

6

36

Nut

B940A

SPB-25

Location

Loc Qty

Loc Code

ST279

44

102296

29

15082

9

24757

6



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

POREPRINT

Purchase Order ID PO18556

Purchase Order Date 11/30/12

PO Print Date 12/03/12

Page Number 1 of 2

Order From :

VU-NOR003

NORTHERN AERO INDUSTRIES LTD.
25 DUNLOP AVENUE
WINNIPEG, MB R2X 2V2
CA

Contact Name

Vendor Phone

204-772-9922

Vendor Fax

204772-7568

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2609

Terms

Net 30

Currency

USD

FOB

Destination Collect

RECEIVED
DEC 11 2012

Ship To :

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

RECEIVED

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	B80702-1	Sleeve	1/07/13 Yes	36.00 Each 30	FedEx collect	\$117.0000	\$4,212.00
		Spec. Req. AS PER DWG D205-708-011 B94018					
2	B80703-1	Stud	1/07/13 Yes	12.00 Each 10	FedEx collect	\$98.0000	\$1,176.00
3	B80704-1	stud	1/07/13 Yes	24.00 Each 17	FedEx collect	\$87.0000	\$2,088.00
4	B80705-1	stud	1/07/13 Yes	36.00 Each 30	FedEx collect	\$99.5520	\$3,583.87
5	NAS509-12	Nut	1/07/13 Yes	36.00 Each 30	FedEx collect	\$11.5400	\$415.44
6	NAS509L-12	Nut	1/07/13 Yes	36.00 Each 30	FedEx collect	\$22.4298	\$807.47

12/03/12

DART
aerospaceDart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO18556

Purchase Order Date 11/30/12

PO Print Date 12/03/12

Page Number 2 of 2

Order From :

VU-NOR003

NORTHERN AERO INDUSTRIES LTD.
25 DUNLOP AVENUE
WINNIPEG MB R2X 2V2
CA

Contact Name

Vendor Phone

204-772-9922

Vendor Fax

204772-7568

Vendor Account Nbr

Buyer

Chantal Lavigne

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination Collect

7

94018

D205-708-011 ADJ.
ENGINE MOUNT

1/07/13

6.00 FedEx Collect

\$20.0000

\$120.00

Yes

Special Instr:

ASSEMBLED AS PER DWG
DB80701 REC. C

PO Total:

\$12,402.78

CERTIFICATE OF CONFORMITY
REQD UPON DELIVERY

Change Nbr:

3

Change Date: 12/03/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

ACS-NAI

Engineering, Certification & Manufacturing

Packing Slip

ACS-NAI Ltd.

25 Dunlop Avenue
R2X 2V2 Winnipeg
Canada
Tel : 204-772-9922
Fax : 204-772-7568

Delivery No. : 3809
Delivery Date : 02/22/2013
SO No. : 27975
Your Reference : PD-18556
Delivery Method : FEDEX
Payment Condition : Net 30 Days

Delivery to: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Item	Description Batch Number	Qty Ordered Unit	Qty Delivered	Delivery Date
B80702-1	SLEEVE 13-1689	36 EA	30	02/22/2013
B80703-1	7/8" STUD 13-1686	12 EA	10	02/22/2013
B80704-1	3/4" MALE STUD 13-1687 (12) 12-4614 (2) 12-4613 (3)	24 EA	17	02/22/2013
B80705-1	STUD 13-1688	36 EA	30	02/22/2013
NAS509-12	NUT (.7500-16 UNJF-3B) 11-3879	36 EA	30	02/22/2013
NAS509L12	NUT 12-4366	36 EA	30	02/22/2013
ASSEMBLY	ENGINE MOUNT KIT	6 EA	5	02/22/2013

one kit

*4/5 good
1 bad.*

Ship via FedEx P1 to Account # 151793240
Email: clavoie@dartaero.com
Ph: 613-632-9577

Packages: 0 Gross Weight: 0.00 Net Weight:

Ordered by: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street
Hawkesbury K6A 1K7
Canada

Invoice to: Dart Aerospace Ltd.

Attention: Accounts
1270 Aberdeen Street
Hawkesbury K6A 1K7
Canada

0.00

Remarks**Certification Statement**

I hereby certify that the aircraft parts described hereon were acquired from a source of supply that is consistent with the conditions under which TCCA distribution approval AMO88-97 has been granted.

Signature:

ACS-NA

Engineering, Certification & Manufacturing

Packing Slip

ACS-NA Ltd.

25 Dunlop Avenue
R2X 2V2 Winnipeg
Canada
Tel : 204-772-9922
Fax : 204-772-7568

Delivery No. : 381
Delivery Date : 02/22/2013
SO No. : 27975
Your Reference : PO 18556
Delivery Method : FEDEX
Payment Condition : Net 30 Days

Delivery to: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

B80704-1

3/4" MALE STUD
13-1690

7 EA 3 03/15/2013

Packages: 0

Gross Weight: 0.00

Net Weight:

Ordered by: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Invoice to: Dart Aerospace Ltd.

Attention: Accounts
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

0.00

I hereby certify that the aircraft parts described hereon were
acquired from a source of supply that is consistent with the
conditions under which TCCA distributor approval AMO88-97
has been granted.

Signatory

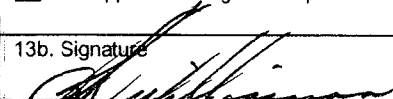
Date:

1. Approving Civil Aviation Authority / Country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE		3. Form tracking No. 27975-1	
4. Organization name and address ACS-NAI LTD. 25 Dunlop Avenue Winnipeg, Manitoba R2X 2V2 Canada				5. Work Order/Contract/Invoice PO: 18556	

6. Item	7. Description	8. Part No.	9. Qty.	10. Serial/Batch No.	11. Status/Work
1	Sleeve	B80702-1	30	13-1689	New
2	7/8" Stud	B80703-1	10	13-1688	New
3	3/4" Stud	B80704-1	3	12-4613	New
4	3/4" Stud	B80704-1	2	12-4614	New
5	3/4" Stud	B80704-1	12	13-1687	New
6	3/4" Stud	B80704-1	3	13-1690	New
7	Stud	B80705-1	30	13-1688	New

12. Remarks

 THESE AERONAUTICAL PRODUCTS CONFORM TO APPROVED DESIGN DATA IN ACCORDANCE WITH TCCA STC SH99-11;
 (FAA STC SR00953NY)

13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.		14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulations specified in block 12 Certifies that unless otherwise specified in block 12 the work identified in block 11 and described in block 12 has been performed in compliance with the Canadian Aviation Regulations.	
13b. Signature 	13c. Approved Organization Number AMO-88-97	14b. Authorized Signature	14c. Approved Organization Number
13d. Name R. D. WILLIAMSON	13e. Date (dd mmm yyyy) 22-Feb-13	14d. Name	14e. Date (dd mmm yyyy)

INSTALLER RESPONSIBILITIES

This certificate does not constitute authority to install.

Installers working in accordance with the national regulations of a country other than that specified in Block 1 MUST ensure that their regulations recognize certifications from the country specified.

Statements in block 13a and 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.

ACS-NAI Ltd.

25 Dunlop Avenue
R2X 2V2 Winnipeg
Canada
Tel : 204-772-9922
Fax : 204-772-7568

SO: 27915

Delivery No. : 3593
Delivery Date : 03/19/2013
SO No. : 27975
Your Reference : PO: 18556
Delivery Method : FEDEX
Payment Condition : Net 30 Days

Delivery to: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

B80702-1	SLEEVE 13-1689	6 EA	6	03/20/2013
B80703-1	7/8" STUD 13-1686	2 EA	2	03/20/2013
B80705-1	STUD 12-4616	6 EA	6	03/20/2013
NAS509-12	NUT (.7500-16 UNJF-3B) 11-3879	6 EA	6	03/20/2013
NAS509L12	NUT 13-1955	6 EA	6	03/20/2013
B80704-1	3/4" MALE STUD 13-1922	4 EA	4	03/20/2013

Packages: 0

Gross Weight: 0.00

Net Weight:

Ordered by: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Invoice to: Dart Aerospace Ltd.

Attention: Accounts
1270 Aberdeen Street

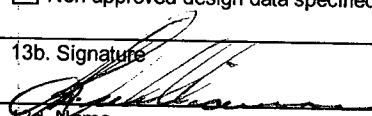
Hawkesbury K6A 1K7
Canada

0.00

I hereby certify that the aircraft part(s) described hereon were acquired from a source of supply that is consistent with the conditions under which TCCA distributor approval AMO88-97 has been granted.

Signatory

Date:

1. Approving Civil Aviation Authority / Country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE		3. Form tracking No. 27975-2	
4. Organization name and address ACS-NAI LTD. 25 Dunlop Avenue Winnipeg, Manitoba R2X 2V2 Canada				5. Work Order/Contract/Invoice PO: 18556	
6. Item	7. Description	8. Part No.	9. Qty.	10. Serial/Batch No.	11. Status/Work
1	Sleeve	B80702-1	6	13-1689	New
2	7/8" Stud	B80703-1	2	13-1686	New
3	3/4" Stud	B80704-1	4	13-1922	New
4	Stud	B80705-1	6	12-4616	New
12. Remarks THESE AERONAUTICAL PRODUCTS CONFORM TO APPROVED DESIGN DATA IN ACCORDANCE WITH TCCA STC SH99-11; (FAA STC SR00953NY)					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input checked="" type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulations specified in block 12 Certifies that unless otherwise specified in block 12 the work identified in block 11 and described in block 12 has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 	13c. Approved Organization Number AMO-88-97		14b. Authorized Signature	14c. Approved Organization Number	
13d. Name R. D. WILLIAMSON	13e. Date (dd mmm yyyy) 19-Mar-13		14d. Name	14e. Date (dd mmm yyyy)	
INSTALLER RESPONSIBILITIES					
This certificate does not constitute authority to install.					
Installers working in accordance with the national regulations of a country other than that specified in Block 1 MUST ensure that their regulations recognize certifications from the country specified.					
Statements in block 13a and 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					



Engineering, Certification & Manufacturing

Packing Slip

ACS-NAI Ltd.

25 Dunlop Avenue
R2X 2V2 Winnipeg
Canada
Tel : 204-772-9922
Fax : 204-772-7568

Delivery No. : 3593
Delivery Date : 03/19/2013
SO No. : 27975
Your Reference : PO: 18556
Delivery Method : FEDEX
Payment Condition : Net 30 Days

Delivery to: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

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B80703-1	7/8" STUD 13-1686	2 EA	2	03/20/2013
B80705-1	STUD 12-4616	6 EA	6	03/20/2013
NAS509-12	NUT (.7500-16 UNJF-3B) 11-3879	6 EA	6	03/20/2013
NAS509L12	NUT 13-1955	6 EA	6	03/20/2013
B80704-1	3/4" MALE STUD 13-1922	4 EA	4	03/20/2013

Packages: 0

Gross Weight: 0.00

Net Weight:

Ordered by: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Invoice to: Dart Aerospace Ltd.

Attention: Accounts
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

0.00

I hereby certify that the aircraft part(s) described hereon were
acquired from a source of supply that is consistent with the
conditions under which TCCA distributor approval AMO88-97
has been granted.

Signatory

Date: